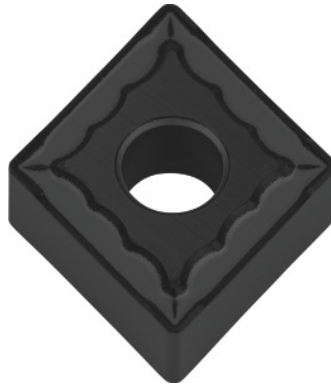


**Garant**
**CNMG 120408, Grade: HB7140-2**


### Order data

Order number	250322 HB7140-2
GTIN	4067263314974
Item class	21G

### Description

CNMG 120408 HB7140-2 Grade: HB7140-2  
 Chip breaker: VG  
 Cutting depth  $a_p$ : 1.5 - 6 mm  
 Feed  $f$ : 0.25 - 0.6 mm/rev.  
 Cutting speed  $v_c$  main application: 50 - 170 m/min

### Technical description

Chip breaker	VG
Feed $f$	0.25 - 0.6 mm/rev.
Number of changes/inserts	4
Finishing/roughing assignment	Roughing
Main application	M
Tool material	Carbide
Cutting speed $v_c$ main application	50 - 170 m/min

Cutting depth $a_p$	1.5 - 6 mm
ISO code indexable insert	CNMG 120408
Corner radius	0.8 mm
Coating	coated
Cutting conditions	heavily interrupted
Grade	HB7140-2
Type of product	Indexable insert for turning