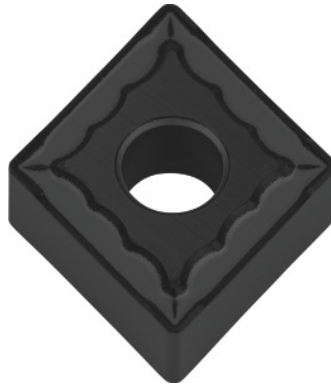


Garant
CNMG 120412, Grade: HB7140-2


Order data

Order number	250324 HB7140-2
GTIN	4067263314981
Item class	21G

Description

CNMG 120412 HB7140-2 Grade: HB7140-2
 Chip breaker: VG
 Cutting depth a_p : 1.5 - 6 mm
 Feed f : 0.25 - 0.6 mm/rev.
 Cutting speed v_c main application: 50 - 170 m/min

Technical description

Feed f	0.25 - 0.6 mm/rev.
Corner radius	1.2 mm
Main application	M
Chip breaker	VG
Cutting speed v_c main application	50 - 170 m/min
Number of changes/inserts	4
Finishing/roughing assignment	Roughing

Grade	HB7140-2
Cutting depth a_p	1.5 - 6 mm
ISO code indexable insert	CNMG 120412
Tool material	Carbide
Coating	coated
Cutting conditions	heavily interrupted
Type of product	Indexable insert for turning