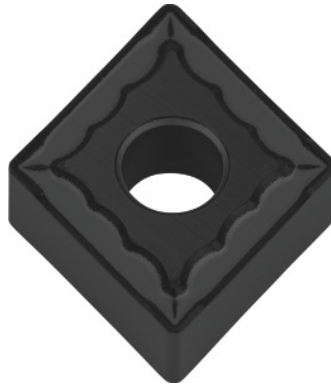


Garant**CNMG 120416, Grade: HB7140-2**

Order data

Order number	250328 HB7140-2
GTIN	4067263314998
Item class	21G

Description

CNMG 120416 HB7140-2 Grade: HB7140-2
Chip breaker: VG
Cutting depth a_p : 1.5 - 6 mm
Feed f : 0.25 - 0.6 mm/rev.
Cutting speed v_c main application: 50 - 170 m/min

Technical description

Finishing/roughing assignment	Roughing
Feed f	0.25 - 0.6 mm/rev.
Coating	coated
Grade	HB7140-2
Corner radius	1.6 mm
ISO code indexable insert	CNMG 160616
Main application	M

Cutting conditions	heavily interrupted
Cutting depth a_p	1.5 - 6 mm
Tool material	Carbide
Cutting speed v_c main application	50 - 170 m/min
Number of changes/inserts	4
Chip breaker	VG
Type of product	Indexable insert for turning