

**Garant****CNMG 160612, Grade: HB7140-2**

## Order data

Order number	250336 HB7140-2
GTIN	4067263315018
Item class	21G

## Description

CNMG 160612 HB7140-2 Grade: HB7140-2  
Chip breaker: VG  
Cutting depth  $a_p$ : 1.5 - 6 mm  
Feed  $f$ : 0.25 - 0.6 mm/rev.  
Cutting speed  $v_c$  main application: 50 - 170 m/min

## Technical description

Coating	coated
Cutting conditions	heavily interrupted
Tool material	Carbide
Corner radius	1.2 mm
ISO code indexable insert	CNMG 120412
Main application	M
Number of changes/inserts	4

Finishing/roughing assignment	Roughing
Grade	HB7140-2
Cutting depth $a_p$	1.5 - 6 mm
Feed $f$	0.25 - 0.6 mm/rev.
Cutting speed $v_c$ main application	50 - 170 m/min
Chip breaker	VG
Type of product	Indexable insert for turning