

Garant
DNMG 110404, Grade: HB7140-2


Order data

Order number	250652 HB7140-2
GTIN	4067263315032
Item class	21G

Description

DNMG 110404 HB7140-2 Grade: HB7140-2
 Chip breaker: VS
 Cutting depth a_p : 0.3 - 2 mm
 Feed f : 0.1 - 0.4 mm/rev.
 Cutting speed v_c main application: 70 - 230 m/min

Technical description

Coating	coated
Cutting speed v_c main application	70 - 230 m/min
Tool material	Carbide
ISO code indexable insert	DNMG 110404
Cutting conditions	heavily interrupted
Main application	M
Number of changes/inserts	4

Chip breaker	VS
Corner radius	0.4 mm
Feed f	0.1 - 0.4 mm/rev.
Grade	HB7140-2
Cutting depth a_p	0.3 - 2 mm
Finishing/roughing assignment	Finishing
Type of product	Indexable insert for turning