

Garant**CNMG 160616, Grade: HB7140-2**

Order data

Order number	250338 HB7140-2
GTIN	4067263315025
Item class	21G

Description

CNMG 160616 HB7140-2 Grade: HB7140-2
Chip breaker: VG
Cutting depth a_p : 1.5 - 6 mm
Feed f : 0.25 - 0.6 mm/rev.
Cutting speed v_c main application: 50 - 170 m/min

Technical description

Coating	coated
Feed f	0.25 - 0.6 mm/rev.
Finishing/roughing assignment	Roughing
Corner radius	1.2 mm
Cutting speed v_c main application	50 - 170 m/min
Number of changes/inserts	4
Chip breaker	VG

Grade	HB7140-2
Tool material	Carbide
Main application	M
ISO code indexable insert	CNMG 120412
Cutting conditions	heavily interrupted
Cutting depth a_p	1.5 - 6 mm
Type of product	Indexable insert for turning