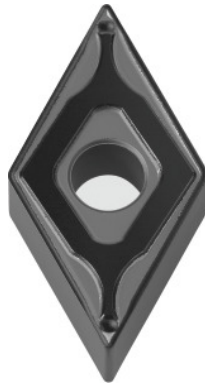


Garant**DNMG 110404, Grade: HB7140-2**

Order data

Order number	250752 HB7140-2
GTIN	4067263315070
Item class	21G

Description

DNMG 110404 HB7140-2 Grade: HB7140-2
Chip breaker: VM
Tolerance: M
Cutting depth a_p : 0.5 - 5 mm
Feed f : 0.2 - 0.5 mm/rev.
Cutting speed v_c main application: 60 - 200 m/min

Technical description

Chip breaker	VM
Finishing/roughing assignment	Finishing
Number of changes/inserts	4
Coating	coated
Corner radius	0.4 mm
Grade	HB7140-2

Feed f	0.2 - 0.5 mm/rev.
Cutting depth a_p	0.5 - 5 mm
Cutting conditions	heavily interrupted
Main application	M
Tool material	Carbide
Cutting speed v_c main application	60 - 200 m/min
Tolerance	M
ISO code indexable insert	DNMG 110404
Type of product	Indexable insert for turning