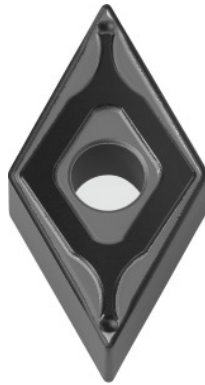


**Garant**
**DNMG 150604, Grade: HB7140-2**


### Order data

Order number	250760 HB7140-2
GTIN	4067263315094
Item class	21G

### Description

DNMG 150604 HB7140-2 Grade: HB7140-2  
 Chip breaker: VM  
 Tolerance: M  
 Cutting depth  $a_p$ : 0.5 - 5 mm  
 Feed  $f$ : 0.2 - 0.5 mm/rev.  
 Cutting speed  $v_c$  main application: 60 - 200 m/min

### Technical description

Finishing/roughing assignment	Finishing
Coating	coated
Main application	M
Tolerance	M
Corner radius	0.4 mm
Tool material	Carbide

Chip breaker	VM
Feed f	0.2 - 0.5 mm/rev.
Grade	HB7140-2
Cutting depth $a_p$	0.5 - 5 mm
Cutting speed $v_c$ main application	60 - 200 m/min
Cutting conditions	heavily interrupted
Number of changes/inserts	4
ISO code indexable insert	DN.G 150604
Type of product	Indexable insert for turning