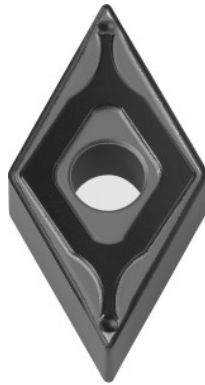


Garant
DNMG 110408, Grade: HB7140-2


Order data

Order number	250754 HB7140-2
GTIN	4067263315087
Item class	21G

Description

DNMG 110408 HB7140-2 Grade: HB7140-2
 Chip breaker: VM
 Tolerance: M
 Cutting depth a_p : 0.5 - 5 mm
 Feed f : 0.2 - 0.5 mm/rev.
 Cutting speed v_c main application: 60 - 200 m/min

Technical description

Tool material	Carbide
Coating	coated
Feed f	0.2 - 0.5 mm/rev.
Number of changes/inserts	4
Grade	HB7140-2
Cutting speed v_c main application	60 - 200 m/min

Cutting conditions	heavily interrupted
ISO code indexable insert	DN.G 110408
Finishing/roughing assignment	Finishing
Chip breaker	VM
Tolerance	M
Main application	M
Cutting depth a_p	0.5 - 5 mm
Corner radius	0.8 mm
Type of product	Indexable insert for turning