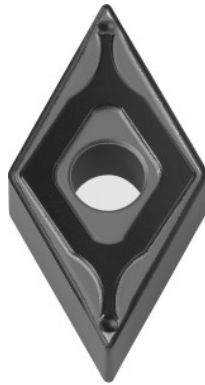


**Garant**
**DNMG 150608, Grade: HB7140-2**


### Order data

Order number	250762 HB7140-2
GTIN	4067263315100
Item class	21G

### Description

DNMG 150608 HB7140-2 Grade: HB7140-2  
 Chip breaker: VM  
 Tolerance: M  
 Cutting depth  $a_p$ : 0.5 - 5 mm  
 Feed  $f$ : 0.2 - 0.5 mm/rev.  
 Cutting speed  $v_c$  main application: 60 - 200 m/min

### Technical description

ISO code indexable insert	DN.G 150608
Feed $f$	0.2 - 0.5 mm/rev.
Number of changes/inserts	4
Cutting conditions	heavily interrupted
Main application	M
Chip breaker	VM

Coating	coated
Corner radius	0.8 mm
Finishing/roughing assignment	Finishing
Tool material	Carbide
Tolerance	M
Cutting speed $v_c$ main application	60 - 200 m/min
Grade	HB7140-2
Cutting depth $a_p$	0.5 - 5 mm
Type of product	Indexable insert for turning