

**Garant****DNMG 110408, Grade: HB7140-2**

## Order data

Order number	250654 HB7140-2
GTIN	4067263315049
Item class	21G

## Description

DNMG 110408 HB7140-2 Grade: HB7140-2  
Chip breaker: VS  
Cutting depth  $a_p$ : 0.3 - 2 mm  
Feed  $f$ : 0.1 - 0.4 mm/rev.  
Cutting speed  $v_c$  main application: 70 - 230 m/min

## Technical description

Cutting conditions	heavily interrupted
Finishing/roughing assignment	Finishing
Feed $f$	0.1 - 0.4 mm/rev.
Grade	HB7140-2
ISO code indexable insert	DNMG 110408
Coating	coated
Corner radius	0.8 mm

Chip breaker	VS
Cutting depth $a_p$	0.3 - 2 mm
Tool material	Carbide
Number of changes/inserts	4
Cutting speed $v_c$ main application	70 - 230 m/min
Main application	M
Type of product	Indexable insert for turning