

Garant
SNMG 120412, Grade: HB7140-2


Order data

Order number	251226 HB7140-2
GTIN	4067263315179
Item class	21G

Description

SNMG 120412 HB7140-2 Corner radius: 1.2 mm
 Grade: HB7140-2
 Chip breaker: VM
 Cutting depth a_p : 0.5 - 4 mm
 Feed f : 0.1 - 0.4 mm/rev.
 Cutting speed v_c main application: 60 - 200 m/min

Technical description

Tool material	Carbide
Feed f	0.1 - 0.4 mm/rev.
Main application	M
ISO code indexable insert	SNMG 120412
Cutting conditions	heavily interrupted
Coating	coated
Corner radius	1.2 mm

Number of changes/inserts	8
Chip breaker	VM
Finishing/roughing assignment	Finishing
Grade	HB7140-2
Cutting depth a_p	0.5 - 4 mm
Cutting speed v_c main application	60 - 200 m/min
Type of product	Indexable insert for turning