

**Garant****SNMG 120404, Grade: HB7140-2**

## Order data

Order number	251222 HB7140-2
GTIN	4067263315155
Item class	21G

## Description

SNMG 120404 HB7140-2 Corner radius: 0.4 mm  
Grade: HB7140-2  
Chip breaker: VM  
Cutting depth  $a_p$ : 0.5 - 4 mm  
Feed  $f$ : 0.1 - 0.4 mm/rev.  
Cutting speed  $v_c$  main application: 60 - 200 m/min

## Technical description

Chip breaker	VM
ISO code indexable insert	SNMG 120404
Number of changes/inserts	8
Feed $f$	0.1 - 0.4 mm/rev.
Main application	M
Tool material	Carbide
Cutting speed $v_c$ main application	60 - 200 m/min

Corner radius	0.4 mm
Cutting depth $a_p$	0.5 - 4 mm
Grade	HB7140-2
Coating	coated
Finishing/roughing assignment	Finishing
Cutting conditions	heavily interrupted
Type of product	Indexable insert for turning