

Garant
TNMG 160404, Grade: HB7140-2


Order data

Order number	251432 HB7140-2
GTIN	4067263315186
Item class	21G

Technical description

Cutting speed v_c main application	70 - 230 m/min
Chip breaker	VS
Cutting depth a_p	0.3 - 2 mm
Coating	coated
Grade	HB7140-2
Number of changes/inserts	6
Corner radius	0.4 mm
ISO code indexable insert	TNMG 160404
Main application	M
Cutting conditions	heavily interrupted
Tool material	Carbide
Finishing/roughing assignment	Finishing

Feed f	0.1 - 0.4 mm/rev.
Type of product	Indexable insert for turning