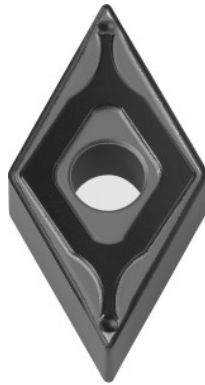


Garant**DNMG 150612, Grade: HB7140-2**

Order data

Order number	250764 HB7140-2
GTIN	4067263315117
Item class	21G

Description

DNMG 150612 HB7140-2 Grade: HB7140-2
Chip breaker: VM
Tolerance: M
Cutting depth a_p : 0.5 - 5 mm
Feed f : 0.2 - 0.5 mm/rev.
Cutting speed v_c main application: 60 - 200 m/min

Technical description

ISO code indexable insert	DNMG 150612
Cutting depth a_p	0.5 - 5 mm
Tolerance	M
Feed f	0.2 - 0.5 mm/rev.
Finishing/roughing assignment	Finishing
Number of changes/inserts	4

Main application	M
Chip breaker	VM
Cutting conditions	heavily interrupted
Tool material	Carbide
Cutting speed v_c main application	60 - 200 m/min
Coating	coated
Grade	HB7140-2
Corner radius	1.2 mm
Type of product	Indexable insert for turning