

Garant**DNMG 150612, Grade: HB7140-2**

Order data

Order number	250864 HB7140-2
GTIN	4067263315124
Item class	21G

Description

DNMG 150612 HB7140-2 Grade: HB7140-2
Chip breaker: VG
Cutting depth a_p : 1.5 - 6 mm
Feed f : 0.25 - 0.6 mm/rev.
Cutting speed v_c main application: 50 - 170 m/min

Technical description

ISO code indexable insert	DNMG 150612
Chip breaker	VG
Coating	coated
Main application	M
Finishing/roughing assignment	Roughing
Grade	HB7140-2
Cutting conditions	heavily interrupted

Number of changes/inserts	4
Cutting depth a_p	1.5 - 6 mm
Feed f	0.25 - 0.6 mm/rev.
Corner radius	1.2 mm
Cutting speed v_c main application	50 - 170 m/min
Tool material	Carbide
Type of product	Indexable insert for turning