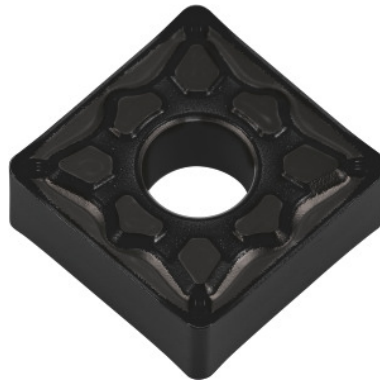


**Garant****SNMG 120408, Grade: HB7140-2**

## Order data

Order number	251144 HB7140-2
GTIN	4067263315148
Item class	21G

## Description

SNMG 120408 HB7140-2 Corner radius: 0.8 mm  
Grade: HB7140-2  
Chip breaker: VS  
Cutting depth  $a_p$ : 0.3 - 2 mm  
Feed  $f$ : 0.1 - 0.4 mm/rev.  
Cutting speed  $v_c$  main application: 70 - 230 m/min

## Technical description

Cutting speed $v_c$ main application	70 - 230 m/min
Cutting conditions	heavily interrupted
Corner radius	0.8 mm
Feed $f$	0.1 - 0.4 mm/rev.
Main application	M
Grade	HB7140-2
Chip breaker	VS

Number of changes/inserts	8
Cutting depth $a_p$	0.3 - 2 mm
Finishing/roughing assignment	Finishing
Coating	coated
Tool material	Carbide
ISO code indexable insert	SNMG 120408
Type of product	Indexable insert for turning