

**Garant**
**SNMG 120408, Grade: HB7140-2**


## Order data

Order number	251224 HB7140-2
GTIN	4067263315162
Item class	21G

## Description

SNMG 120408 HB7140-2 Corner radius: 0.8 mm  
 Grade: HB7140-2  
 Chip breaker: VM  
 Cutting depth  $a_p$ : 0.5 - 4 mm  
 Feed  $f$ : 0.1 - 0.4 mm/rev.  
 Cutting speed  $v_c$  main application: 60 - 200 m/min

## Technical description

Coating	coated
Finishing/roughing assignment	Finishing
Cutting depth $a_p$	0.5 - 4 mm
Cutting speed $v_c$ main application	60 - 200 m/min
Cutting conditions	heavily interrupted
Grade	HB7140-2
Feed $f$	0.1 - 0.4 mm/rev.

ISO code indexable insert	SNMG 120408
Number of changes/inserts	8
Corner radius	0.8 mm
Main application	M
Chip breaker	VM
Tool material	Carbide
Type of product	Indexable insert for turning