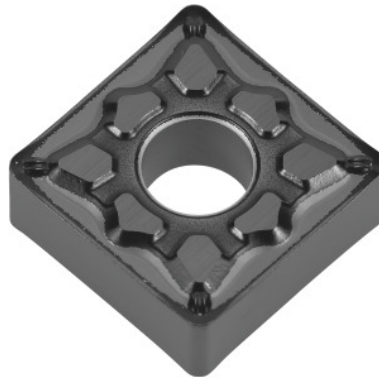


Garant
SNMG 120404, Grade: HB7140-2


Order data

Order number	251142 HB7140-2
GTIN	4067263315131
Item class	21G

Description

SNMG 120404 HB7140-2 Corner radius: 0.4 mm
 Grade: HB7140-2
 Chip breaker: VS
 Cutting depth a_p : 0.3 - 2 mm
 Feed f : 0.1 - 0.4 mm/rev.
 Cutting speed v_c main application: 70 - 230 m/min

Technical description

Finishing/roughing assignment	Finishing
ISO code indexable insert	SNMG 120404
Main application	M
Cutting speed v_c main application	70 - 230 m/min
Cutting conditions	heavily interrupted
Grade	HB7140-2
Chip breaker	VS

Tool material	Carbide
Feed f	0.1 - 0.4 mm/rev.
Cutting depth a_p	0.3 - 2 mm
Coating	coated
Corner radius	0.4 mm
Number of changes/inserts	8
Type of product	Indexable insert for turning