

Garant**TNMG 160408, Grade: HB7140-2**

Order data

Order number	251434 HB7140-2
GTIN	4067263315193
Item class	21G

Description

TNMG 160408 HB7140-2 Grade: HB7140-2
Chip breaker: VS
Cutting depth a_p : 0.3 - 2 mm
Feed f : 0.1 - 0.4 mm/rev.
Cutting speed v_c main application: 70 - 230 m/min

Technical description

Grade	HB7140-2
Tool material	Carbide
Coating	coated
Feed f	0.1 - 0.4 mm/rev.
Cutting conditions	heavily interrupted
Cutting depth a_p	0.3 - 2 mm
ISO code indexable insert	TNMG 160408
Number of changes/inserts	6

Chip breaker	VS
Cutting speed v_c main application	70 - 230 m/min
Main application	M
Corner radius	0.8 mm
Finishing/roughing assignment	Finishing
Type of product	Indexable insert for turning