

**Garant****VNMG 160408, Grade: HB7140-2**

## Order data

Order number	251734 HB7140-2
GTIN	4067263315339
Item class	21G

## Description

VNMG 160408 HB7140-2 Grade: HB7140-2

Chip breaker: VS

Cutting depth  $a_p$ : 0.3 - 2 mmFeed  $f$ : 0.05 - 0.4 mm/rev.Cutting speed  $v_c$  main application: 70 - 230 m/min

## Technical description

Coating	coated
Cutting conditions	heavily interrupted
Chip breaker	VS
Cutting depth $a_p$	0.3 - 2 mm
Corner radius	0.8 mm
Tool material	Carbide
ISO code indexable insert	VNMG 160408

Cutting speed $v_c$ main application	70 - 230 m/min
Feed $f$	0.05 - 0.4 mm/rev.
Number of changes/inserts	4
Finishing/roughing assignment	Finishing
Main application	M
Grade	HB7140-2
Type of product	Indexable insert for turning