

Garant
TNMG 160408, Grade: HB7140-2


Order data

Order number	251544 HB7140-2
GTIN	4067263315315
Item class	21G

Description

TNMG 160408 HB7140-2 Grade: HB7140-2

Chip breaker: VM

Tolerance: M

Cutting depth a_p : 0.5 - 5 mm

Feed f : 0.2 - 0.5 mm/rev.

Cutting speed v_c main application: 60 - 200 m/min

Technical description

Number of changes/inserts	6
Finishing/roughing assignment	Finishing
Grade	HB7140-2
Corner radius	0.8 mm
Chip breaker	VM
Feed f	0.2 - 0.5 mm/rev.
Cutting depth a_p	0.5 - 5 mm

ISO code indexable insert	TNMG 160408
Coating	coated
Main application	M
Tool material	Carbide
Cutting speed v_c main application	60 - 200 m/min
Cutting conditions	heavily interrupted
Tolerance	M
Type of product	Indexable insert for turning