

Garant**VNMG 160404, Grade: HB7140-2****Order data**

Order number	251802 HB7140-2
GTIN	4067263315346
Item class	21G

Technical description

Finishing/roughing assignment	Finishing
Corner radius	0.4 mm
Coating	coated
Number of changes/inserts	4
Chip breaker	VM
Cutting conditions	heavily interrupted
Tolerance	M
Tool material	Carbide
Feed f	0.1 - 0.5 mm/rev.
Grade	HB7140-2
ISO code indexable insert	VNMG 160404

Main application	M
Cutting speed v_c main application	60 - 200 m/min
Cutting depth a_p	0.5 - 4 mm
Type of product	Indexable insert for turning