

**Garant****TNMG 160404, Grade: HB7140-2**

## Order data

Order number	251542 HB7140-2
GTIN	4067263315308
Item class	21G

## Technical description

Cutting speed $v_c$ main application	60 - 200 m/min
Coating	coated
Tolerance	M
Finishing/roughing assignment	Finishing
Grade	HB7140-2
Chip breaker	VM
ISO code indexable insert	TNMG 160408
Feed $f$	0.2 - 0.5 mm/rev.
Corner radius	0.8 mm
Main application	M
Tool material	Carbide
Cutting conditions	heavily interrupted

Number of changes/inserts	6
Cutting depth $a_p$	0.5 - 5 mm
Type of product	Indexable insert for turning