

Garant**VNMG 160404, Grade: HB7140-2**

Order data

Order number	251732 HB7140-2
GTIN	4067263315322
Item class	21G

Technical description

Coating	coated
Feed f	0.05 - 0.4 mm/rev.
ISO code indexable insert	VNMG 160404
Corner radius	0.4 mm
Finishing/roughing assignment	Finishing
Main application	M
Chip breaker	VS
Number of changes/inserts	4
Cutting speed v_c main application	70 - 230 m/min
Grade	HB7140-2
Tool material	Carbide

Cutting depth a_p	0.3 - 2 mm
Cutting conditions	heavily interrupted
Type of product	Indexable insert for turning