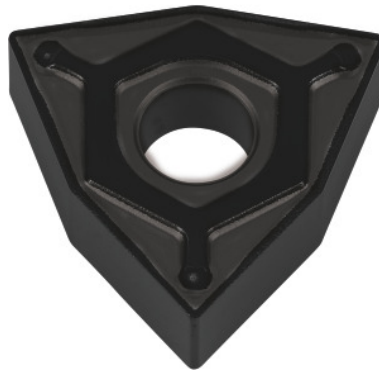


Garant**WNMG 060404, Grade: HB7140-2****Order data**

Order number	252062 HB7140-2
GTIN	4067263315407
Item class	21G

Technical description

Coating	coated
Corner radius	0.4 mm
Chip breaker	VM
Feed f	0.1 - 0.5 mm/rev.
Grade	HB7140-2
Number of changes/inserts	6
ISO code indexable insert	WNMG 060404
Cutting conditions	heavily interrupted
Cutting speed v_c main application	60 - 200 m/min
Cutting depth a_p	0.5 - 4 mm
Tolerance	M

Main application	M
Tool material	Carbide
Finishing/roughing assignment	Finishing
Type of product	Indexable insert for turning