

Garant**VNMG 160408, Grade: HB7140-2**

Order data

Order number	251804 HB7140-2
GTIN	4067263315353
Item class	21G

Description

VNMG 160408 HB7140-2 Grade: HB7140-2
Chip breaker: VM
Tolerance: M
Cutting depth a_p : 0.5 - 4 mm
Feed f : 0.1 - 0.5 mm/rev.
Cutting speed v_c main application: 60 - 200 m/min

Technical description

ISO code indexable insert	VNMG 160408
Finishing/roughing assignment	Finishing
Grade	HB7140-2
Tool material	Carbide
Chip breaker	VM
Main application	M

Number of changes/inserts	4
Cutting speed v_c main application	60 - 200 m/min
Tolerance	M
Coating	coated
Corner radius	0.8 mm
Cutting depth a_p	0.5 - 4 mm
Feed f	0.1 - 0.5 mm/rev.
Cutting conditions	heavily interrupted
Type of product	Indexable insert for turning