

Garant**WNMG 060408, Grade: HB7140-2**

Order data

Order number	251954 HB7140-2
GTIN	4067263315377
Item class	21G

Description

WNMG 060408 HB7140-2 Grade: HB7140-2

Chip breaker: VS

Cutting depth a_p : 0.3 - 2 mmFeed f : 0.1 - 0.4 mm/rev.Cutting speed v_c main application: 70 - 230 m/min

Technical description

Feed f	0.1 - 0.4 mm/rev.
Coating	coated
Number of changes/inserts	6
Main application	M
Corner radius	0.8 mm
Grade	HB7140-2
Chip breaker	VS
Tool material	Carbide

Cutting depth a_p	0.3 - 2 mm
Cutting conditions	heavily interrupted
Cutting speed v_c main application	70 - 230 m/min
Finishing/roughing assignment	Finishing
ISO code indexable insert	WNMG 060408
Type of product	Indexable insert for turning