

Garant
WNMG 060404, Grade: HB7140-2


Order data

Order number	251952 HB7140-2
GTIN	4067263315360
Item class	21G

Technical description

Main application	M
Finishing/roughing assignment	Finishing
ISO code indexable insert	WNMG 060404
Chip breaker	VS
Corner radius	0.4 mm
Cutting speed v_c main application	70 - 230 m/min
Coating	coated
Grade	HB7140-2
Cutting depth a_p	0.3 - 2 mm
Number of changes/inserts	6
Tool material	Carbide
Feed f	0.1 - 0.4 mm/rev.

Cutting conditions	heavily interrupted
Type of product	Indexable insert for turning