

Garant
WNMG 080408, Grade: HB7140-2


Order data

Order number	251964 HB7140-2
GTIN	4067263315391
Item class	21G

Description

WNMG 080408 HB7140-2 Grade: HB7140-2

Chip breaker: VS

Cutting depth a_p : 0.3 - 2 mm

Feed f : 0.1 - 0.4 mm/rev.

Cutting speed v_c main application: 70 - 230 m/min

Technical description

Tool material	Carbide
ISO code indexable insert	WNMG 080408
Cutting conditions	heavily interrupted
Main application	M
Chip breaker	VS
Cutting speed v_c main application	70 - 230 m/min
Number of changes/inserts	6
Feed f	0.1 - 0.4 mm/rev.

Finishing/roughing assignment	Finishing
Grade	HB7140-2
Cutting depth a_p	0.3 - 2 mm
Coating	coated
Corner radius	0.8 mm
Type of product	Indexable insert for turning