

**Garant****WNMG 080404, Grade: HB7140-2**

## Order data

Order number	251962 HB7140-2
GTIN	4067263315384
Item class	21G

## Description

WNMG 080404 HB7140-2 Grade: HB7140-2

Chip breaker: VS

Cutting depth  $a_p$ : 0.3 - 2 mmFeed  $f$ : 0.1 - 0.4 mm/rev.Cutting speed  $v_c$  main application: 70 - 230 m/min

## Technical description

Cutting conditions	heavily interrupted
Cutting speed $v_c$ main application	70 - 230 m/min
Chip breaker	VS
Feed $f$	0.1 - 0.4 mm/rev.
Main application	M
Coating	coated
Grade	HB7140-2
Finishing/roughing assignment	Finishing

Tool material	Carbide
ISO code indexable insert	WNMG 080404
Number of changes/inserts	6
Corner radius	0.4 mm
Cutting depth $a_p$	0.3 - 2 mm
Type of product	Indexable insert for turning