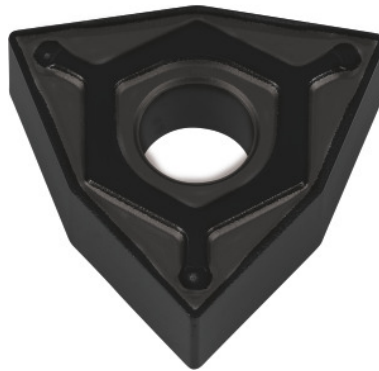


Garant**WNMG 060408, Grade: HB7140-2**

Order data

Order number	252064 HB7140-2
GTIN	4067263315414
Item class	21G

Description

WNMG 060408 HB7140-2 Grade: HB7140-2

Chip breaker: VM

Tolerance: M

Cutting depth a_p : 0.5 - 4 mmFeed f : 0.1 - 0.5 mm/rev.Cutting speed v_c main application: 60 - 200 m/min

Technical description

Corner radius	0.8 mm
Chip breaker	VM
Tool material	Carbide
Number of changes/inserts	6
Cutting conditions	heavily interrupted
Coating	coated
Main application	M

Grade	HB7140-2
Cutting speed v_c main application	60 - 200 m/min
ISO code indexable insert	WNMG 060408
Tolerance	M
Feed f	0.1 - 0.5 mm/rev.
Cutting depth a_p	0.5 - 4 mm
Finishing/roughing assignment	Finishing
Type of product	Indexable insert for turning