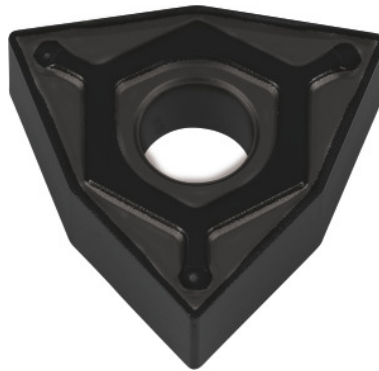


Garant**WNMG 080408, Grade: HB7140-2**

Order data

Order number	252070 HB7140-2
GTIN	4067263315438
Item class	21G

Description

WNMG 080408 HB7140-2 Grade: HB7140-2
Chip breaker: VM
Tolerance: M
Cutting depth a_p : 0.5 - 4 mm
Feed f : 0.1 - 0.5 mm/rev.
Cutting speed v_c main application: 60 - 200 m/min

Technical description

Cutting speed v_c main application	60 - 200 m/min
Corner radius	0.8 mm
Cutting conditions	heavily interrupted
ISO code indexable insert	WNMG 080408
Coating	coated
Tool material	Carbide
Main application	M

Feed f	0.1 - 0.5 mm/rev.
Finishing/roughing assignment	Finishing
Grade	HB7140-2
Number of changes/inserts	6
Chip breaker	VM
Tolerance	M
Cutting depth a_p	0.5 - 4 mm
Type of product	Indexable insert for turning