

Garant**WNMG 080412, Grade: HB7140-2**

Order data

Order number	252210 HB7140-2
GTIN	4067263315452
Item class	21G

Description

WNMG 080412 HB7140-2 Grade: HB7140-2

Chip breaker: VG

Cutting depth a_p : 1.5 - 6 mmFeed f : 0.25 - 0.6 mm/rev.Cutting speed v_c main application: 50 - 170 m/min

Technical description

Cutting speed v_c main application	50 - 170 m/min
Feed f	0.25 - 0.6 mm/rev.
Coating	coated
Cutting depth a_p	1.5 - 6 mm
Corner radius	1.2 mm
Tool material	Carbide
Grade	HB7140-2

Chip breaker	VG
ISO code indexable insert	WNMG 080412
Number of changes/inserts	6
Finishing/roughing assignment	Roughing
Cutting conditions	heavily interrupted
Main application	M
Type of product	Indexable insert for turning