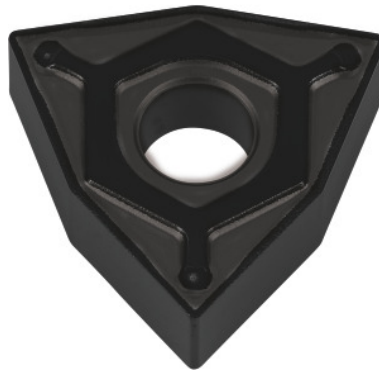


Garant**WNMG 080412, Grade: HB7140-2**

Order data

Order number	252072 HB7140-2
GTIN	4067263315445
Item class	21G

Description

WNMG 080412 HB7140-2 Grade: HB7140-2
Chip breaker: VM
Tolerance: M
Cutting depth a_p : 0.5 - 4 mm
Feed f : 0.1 - 0.5 mm/rev.
Cutting speed v_c main application: 60 - 200 m/min

Technical description

Chip breaker	VM
Main application	M
Feed f	0.1 - 0.5 mm/rev.
Corner radius	1.2 mm
Coating	coated
Finishing/roughing assignment	Finishing
Number of changes/inserts	6

Cutting conditions	heavily interrupted
Grade	HB7140-2
Tool material	Carbide
Tolerance	M
Cutting speed v_c main application	60 - 200 m/min
Cutting depth a_p	0.5 - 4 mm
ISO code indexable insert	WNMG 080412
Type of product	Indexable insert for turning