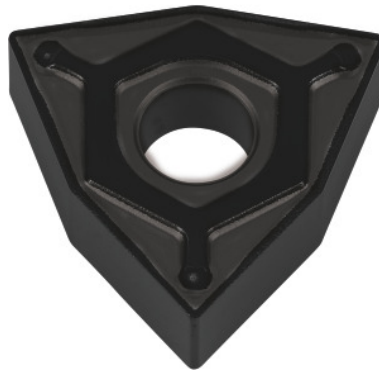


**Garant**
**WNMG 080404, Grade: HB7140-2**


## Order data

Order number	252068 HB7140-2
GTIN	4067263315421
Item class	21G

## Description

WNMG 080404 HB7140-2 Grade: HB7140-2  
 Chip breaker: VM  
 Tolerance: M  
 Cutting depth  $a_p$ : 0.5 - 4 mm  
 Feed  $f$ : 0.1 - 0.5 mm/rev.  
 Cutting speed  $v_c$  main application: 60 - 200 m/min

## Technical description

Coating	coated
Finishing/roughing assignment	Finishing
Chip breaker	VM
Tool material	Carbide
ISO code indexable insert	WNMG 080404
Tolerance	M
Cutting speed $v_c$ main application	60 - 200 m/min

Main application	M
Feed f	0.1 - 0.5 mm/rev.
Cutting depth $a_p$	0.5 - 4 mm
Number of changes/inserts	6
Corner radius	0.4 mm
Cutting conditions	heavily interrupted
Grade	HB7140-2
Type of product	Indexable insert for turning