

**Garant****CC.T 060204, Grade: HB7140-2**

## Order data

Order number	260052 HB7140-2
GTIN	4067263315476
Item class	21G

## Description

CC.T 060204 HB7140-2 Grade: HB7140-2  
Chip breaker: VS  
Tolerance: M  
Cutting depth  $a_p$ : 0.2 - 2.5 mm  
Feed  $f$ : 0.1 - 0.3 mm/rev.  
Cutting speed  $v_c$  main application: 70 - 230 m/min

## Technical description

Grade	HB7140-2
Coating	coated
Feed $f$	0.1 - 0.3 mm/rev.
Tolerance	M
ISO code indexable insert	CCMT060204
Cutting speed $v_c$ main application	70 - 230 m/min

Finishing/roughing assignment	Finishing
Tool material	Carbide
Cutting depth $a_p$	0.2 - 2.5 mm
Cutting conditions	heavily interrupted
Corner radius	0.4 mm
Main application	M
Chip breaker	VS
Number of changes/inserts	2
Type of product	Indexable insert for turning