

Garant**CC.T 120404, Grade: HB7140-2**

Order data

Order number	260064 HB7140-2
GTIN	4067263315513
Item class	21G

Description

CC.T 120404 HB7140-2 Grade: HB7140-2
Chip breaker: VS
Tolerance: M
Cutting depth a_p : 0.2 - 2.5 mm
Feed f : 0.1 - 0.3 mm/rev.
Cutting speed v_c main application: 70 - 230 m/min

Technical description

Cutting speed v_c main application	70 - 230 m/min
Tolerance	M
Cutting conditions	heavily interrupted
Grade	HB7140-2
Chip breaker	VS
Main application	M

Number of changes/inserts	2
Finishing/roughing assignment	Finishing
Coating	coated
Tool material	Carbide
Corner radius	0.4 mm
ISO code indexable insert	CCMT 120404
Cutting depth a_p	0.2 - 2.5 mm
Feed f	0.1 - 0.3 mm/rev.
Type of product	Indexable insert for turning