

**Garant****CCMT 09T308, Grade: HB7140-2**

## Order data

Order number	260060 HB7140-2
GTIN	4067263315506
Item class	21G

## Description

CCMT 09T308 HB7140-2 Grade: HB7140-2  
Chip breaker: VS  
Tolerance: M  
Cutting depth  $a_p$ : 0.2 - 2.5 mm  
Feed  $f$ : 0.1 - 0.3 mm/rev.  
Cutting speed  $v_c$  main application: 70 - 230 m/min

## Technical description

Cutting conditions	heavily interrupted
Number of changes/inserts	2
Cutting speed $v_c$ main application	70 - 230 m/min
Corner radius	0.8 mm
Chip breaker	VS
Tolerance	M

Feed f	0.1 - 0.3 mm/rev.
ISO code indexable insert	CCMT 09T308
Main application	M
Grade	HB7140-2
Coating	coated
Cutting depth $a_p$	0.2 - 2.5 mm
Tool material	Carbide
Finishing/roughing assignment	Finishing
Type of product	Indexable insert for turning