

Garant**CCMT 120408, Grade: HB7140-2**

Order data

Order number	260066 HB7140-2
GTIN	4067263315520
Item class	21G

Description

CCMT 120408 HB7140-2 Grade: HB7140-2
Chip breaker: VS
Tolerance: M
Cutting depth a_p : 0.2 - 2.5 mm
Feed f : 0.1 - 0.3 mm/rev.
Cutting speed v_c main application: 70 - 230 m/min

Technical description

Corner radius	0.8 mm
Cutting conditions	heavily interrupted
Cutting speed v_c main application	70 - 230 m/min
Chip breaker	VS
Feed f	0.1 - 0.3 mm/rev.
Tool material	Carbide

Number of changes/inserts	2
Coating	coated
Cutting depth a_p	0.2 - 2.5 mm
Finishing/roughing assignment	Finishing
ISO code indexable insert	CCMT 120408
Grade	HB7140-2
Main application	M
Tolerance	M
Type of product	Indexable insert for turning