

Garant
CC.T 09T304, Grade: HB7140-2


Order data

Order number	260150 HB7140-2
GTIN	4067263315568
Item class	21G

Description

CC.T 09T304 HB7140-2 Grade: HB7140-2
 Chip breaker: VM
 Tolerance: M
 Cutting depth a_p : 0.2 - 4 mm
 Feed f : 0.1 - 0.4 mm/rev.
 Cutting speed v_c main application: 60 - 200 m/min

Technical description

ISO code indexable insert	CCMT 09T304
Cutting speed v_c main application	60 - 200 m/min
Finishing/roughing assignment	Finishing
Grade	HB7140-2
Coating	coated
Cutting depth a_p	0.2 - 4 mm

Feed f	0.1 - 0.4 mm/rev.
Tool material	Carbide
Chip breaker	VM
Cutting conditions	heavily interrupted
Corner radius	0.4 mm
Main application	M
Tolerance	M
Number of changes/inserts	2
Type of product	Indexable insert for turning