

Garant**CC.T 09T308, Grade: HB7140-2**

Order data

Order number	260152 HB7140-2
GTIN	4067263315575
Item class	21G

Description

CC.T 09T308 HB7140-2 Grade: HB7140-2
Chip breaker: VM
Tolerance: M
Cutting depth a_p : 0.2 - 4 mm
Feed f : 0.1 - 0.4 mm/rev.
Cutting speed v_c main application: 60 - 200 m/min

Technical description

Tolerance	M
ISO code indexable insert	CCMT 09T308
Cutting conditions	heavily interrupted
Tool material	Carbide
Feed f	0.1 - 0.4 mm/rev.
Chip breaker	VM

Coating	coated
Cutting speed v_c main application	60 - 200 m/min
Finishing/roughing assignment	Finishing
Cutting depth a_p	0.2 - 4 mm
Corner radius	0.8 mm
Number of changes/inserts	2
Main application	M
Grade	HB7140-2
Type of product	Indexable insert for turning