

Garant**CC.T 060204, Grade: HB7140-2**

Order data

Order number	260142 HB7140-2
GTIN	4067263315544
Item class	21G

Description

CC.T 060204 HB7140-2 Grade: HB7140-2
Chip breaker: VM
Tolerance: M
Cutting depth a_p : 0.2 - 4 mm
Feed f : 0.1 - 0.4 mm/rev.
Cutting speed v_c main application: 60 - 200 m/min

Technical description

Coating	coated
Corner radius	0.4 mm
Grade	HB7140-2
Cutting conditions	heavily interrupted
Tolerance	M
Cutting speed v_c main application	60 - 200 m/min

Cutting depth a_p	0.2 - 4 mm
ISO code indexable insert	CC.T 060202
Chip breaker	VM
Feed f	0.1 - 0.4 mm/rev.
Tool material	Carbide
Finishing/roughing assignment	Finishing
Number of changes/inserts	2
Main application	M
Type of product	Indexable insert for turning