

**Garant****CC.T 09T302, Grade: HB7140-2**

## Order data

Order number	260148 HB7140-2
GTIN	4067263315551
Item class	21G

## Description

CC.T 09T302 HB7140-2 Grade: HB7140-2  
Chip breaker: VM  
Tolerance: M  
Cutting depth  $a_p$ : 0.2 - 4 mm  
Feed  $f$ : 0.1 - 0.4 mm/rev.  
Cutting speed  $v_c$  main application: 60 - 200 m/min

## Technical description

Cutting conditions	heavily interrupted
Tolerance	M
Tool material	Carbide
Finishing/roughing assignment	Finishing
Cutting speed $v_c$ main application	60 - 200 m/min
Corner radius	0.2 mm

Main application	M
Feed f	0.1 - 0.4 mm/rev.
Cutting depth $a_p$	0.2 - 4 mm
Number of changes/inserts	2
ISO code indexable insert	CCMT09T302
Grade	HB7140-2
Chip breaker	VM
Coating	coated
Type of product	Indexable insert for turning