

Garant
CC.T 120404, Grade: HB7140-2


Order data

Order number	260158 HB7140-2
GTIN	4067263315582
Item class	21G

Description

CC.T 120404 HB7140-2 Grade: HB7140-2
 Chip breaker: VM
 Tolerance: M
 Cutting depth a_p : 0.2 - 4 mm
 Feed f : 0.1 - 0.4 mm/rev.
 Cutting speed v_c main application: 60 - 200 m/min

Technical description

Cutting conditions	heavily interrupted
Tool material	Carbide
Feed f	0.1 - 0.4 mm/rev.
Cutting depth a_p	0.2 - 4 mm
Cutting speed v_c main application	60 - 200 m/min
Tolerance	M

Coating	coated
Finishing/roughing assignment	Finishing
Grade	HB7140-2
ISO code indexable insert	CCMT 120404
Corner radius	0.4 mm
Chip breaker	VM
Number of changes/inserts	2
Main application	M
Type of product	Indexable insert for turning