

Garant
DC.T 11T308, Grade: HB7140-2


Order data

Order number	260361 HB7140-2
GTIN	4067263315643
Item class	21G

Description

DC.T 11T308 HB7140-2 Grade: HB7140-2
 Chip breaker: VS
 Tolerance: M
 Cutting depth a_p : 0.2 - 1.5 mm
 Feed f : 0.1 - 0.3 mm/rev.
 Cutting speed v_c main application: 70 - 230 m/min

Technical description

Corner radius	0.8 mm
Feed f	0.1 - 0.3 mm/rev.
ISO code indexable insert	DCMT11T308
Cutting depth a_p	0.2 - 1.5 mm
Tolerance	M
Finishing/roughing assignment	Finishing

Grade	HB7140-2
Cutting speed v_c main application	70 - 230 m/min
Cutting conditions	heavily interrupted
Chip breaker	VS
Tool material	Carbide
Coating	coated
Number of changes/inserts	2
Main application	M
Type of product	Indexable insert for turning