

Garant**DC.T 070202, Grade: HB7140-2****Order data**

Order number	260449 HB7140-2
GTIN	4067263315650
Item class	21G

Technical description

Grade	HB7140-2
Chip breaker	VM
Coating	coated
Cutting depth a_p	0.5 - 2.5 mm
Main application	M
Finishing/roughing assignment	Finishing
Tolerance	M
Number of changes/inserts	2
Cutting conditions	heavily interrupted
ISO code indexable insert	DCMT070202
Cutting speed v_c main application	60 - 200 m/min

Tool material	Carbide
Corner radius	0.2 mm
Feed f	0.1 - 0.4 mm/rev.
Type of product	Indexable insert for turning