

Garant**DC.T 11T302, Grade: HB7140-2**

Order data

Order number	260356 HB7140-2
GTIN	4067263315629
Item class	21G

Description

DC.T 11T302 HB7140-2 Grade: HB7140-2
Chip breaker: VS
Tolerance: M
Cutting depth a_p : 0.2 - 1.5 mm
Feed f : 0.1 - 0.3 mm/rev.
Cutting speed v_c main application: 70 - 230 m/min

Technical description

Tolerance	M
Finishing/roughing assignment	Finishing
Number of changes/inserts	2
Coating	coated
Chip breaker	VS
ISO code indexable insert	DCMT11T302

Corner radius	0.2 mm
Main application	M
Cutting speed v_c main application	70 - 230 m/min
Grade	HB7140-2
Feed f	0.1 - 0.3 mm/rev.
Cutting depth a_p	0.2 - 1.5 mm
Cutting conditions	heavily interrupted
Tool material	Carbide
Type of product	Indexable insert for turning