

**Garant****DC.T 070204, Grade: HB7140-2**

## Order data

Order number	260353 HB7140-2
GTIN	4067263315612
Item class	21G

## Description

DC.T 070204 HB7140-2 Grade: HB7140-2  
Chip breaker: VS  
Tolerance: M  
Cutting depth  $a_p$ : 0.2 - 1.5 mm  
Feed  $f$ : 0.1 - 0.3 mm/rev.  
Cutting speed  $v_c$  main application: 70 - 230 m/min

## Technical description

Corner radius	0.4 mm
Cutting speed $v_c$ main application	70 - 230 m/min
Tool material	Carbide
Cutting depth $a_p$	0.2 - 1.5 mm
Chip breaker	VS
Finishing/roughing assignment	Finishing

Cutting conditions	heavily interrupted
Grade	HB7140-2
Tolerance	M
Number of changes/inserts	2
Main application	M
Coating	uncoated
Feed f	0.1 - 0.3 mm/rev.
ISO code indexable insert	DCMT070204-
Type of product	Indexable insert for turning