

Garant**DC.T 070204, Grade: HB7140-2**

Order data

Order number	260452 HB7140-2
GTIN	4067263315667
Item class	21G

Description

DC.T 070204 HB7140-2 Grade: HB7140-2
Chip breaker: VM
Tolerance: M
Cutting depth a_p : 0.5 - 2.5 mm
Feed f : 0.1 - 0.4 mm/rev.
Cutting speed v_c main application: 60 - 200 m/min

Technical description

Cutting conditions	heavily interrupted
Coating	coated
ISO code indexable insert	DCMT070204
Cutting depth a_p	0.5 - 2.5 mm
Tool material	Carbide
Corner radius	0.4 mm

Finishing/roughing assignment	Finishing
Tolerance	M
Number of changes/inserts	2
Cutting speed v_c main application	60 - 200 m/min
Grade	HB7140-2
Feed f	0.1 - 0.4 mm/rev.
Main application	M
Chip breaker	VM
Type of product	Indexable insert for turning